

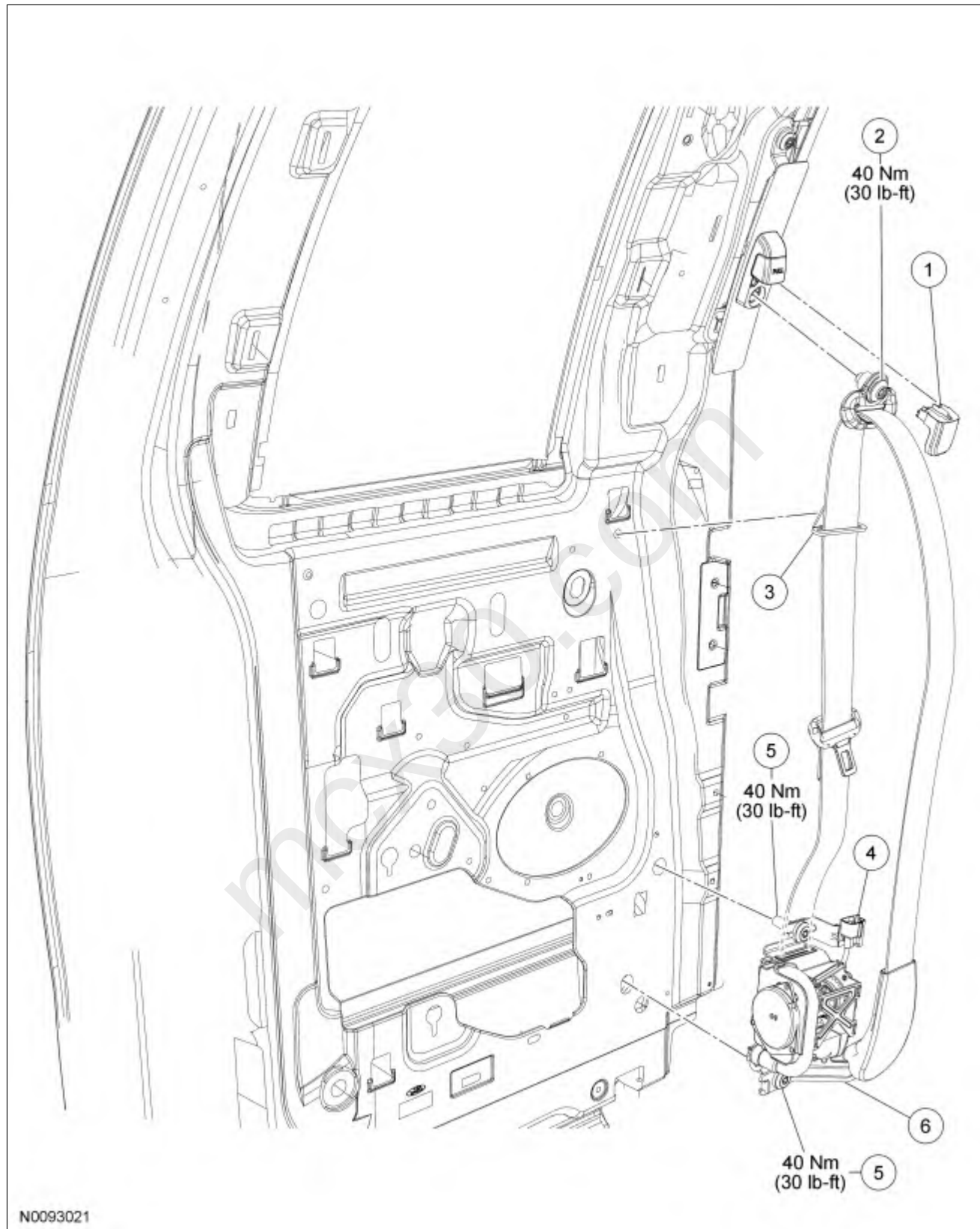
SECTION 501-20A: Safety Belt System
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Safety Belt Retractor and Pretensioner — SuperCab

NOTE: LH door shown, RH similar.

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Item	Part Number	Description
1	60262	D-ring cover
2	—	D-ring bolt (part of 612D65)

3	—	Webbing guide and retainer (part of 61D65)
4	—	Electrical connector (part of 612D65)
5	—	Bolts (part of 612D65)
6	612D65	Safety belt retractor and pretensioner

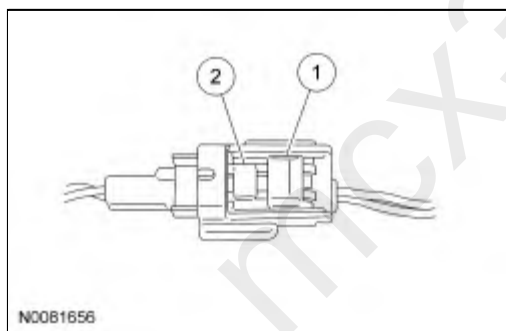


WARNING: All safety belt components must be inspected and corrected as part of any collision repair. Inspect all safety belt components as prescribed by Safety Belt Inspection and Repair After a Collision found in Section 501-20A General Procedures of this manual. Failure to follow this instruction may result in incorrect operation of the safety belt system and increase the risk of serious personal injury or death in a crash.

NOTE: The air bag warning indicator illuminates when the correct Restraints Control Module (RCM) fuse is removed and the ignition is ON.

NOTE: The Supplemental Restraint System (SRS) must be fully operational and free of faults before releasing the vehicle to the customer.

1. Depower the SRS. For additional information, refer to Supplemental Restraint System (SRS) Depowering and Repowering in the General Procedures portion of [Section 501-20B](#).
2. Remove the rear door trim panels. For additional information, refer to [Section 501-05](#).
3. Disconnect the safety belt retractor and pretensioner electrical connector.
 1. Slide the lock clip back.
 2. Press the tab in and disconnect the electrical connector.



4. Detach the webbing retainer from the door.
5. Remove the 2 bolts and safety belt retractor and pretensioner.
 - To install, tighten to 40 Nm (30 lb-ft).
6. **NOTE:** Before installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

To install, reverse the removal procedure.
7. Repower the SRS. For additional information, refer to Supplemental Restraint System (SRS) Depowering and Repowering in the General Procedures portion of [Section 501-20B](#).
8. Check the active restraint system for correct operation. For additional information, refer to the appropriate Functional Test procedure in [Safety Belt System](#) in this section.

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